## Camera-Ready Articles Preparation Instructions for International Conference Industrial Engineering 2025

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Abstract

The manuscript should be written according to the below structure and formatted so that it is consistent with the INDUSTRIAL ENGINEERING conference’s Full Paper Template.

A structure with the following headings is recommended: abstract, keywords, introduction, methods, findings arguments and conclusions. There is flexibility as to the naming of the sections. Subheadings can be used when necessary.

The length of a manuscript is not limited but it should not exceed 3 – 6 pages including figures, references and abstract. Not less than 75% – 80% of the last page should be filled.

The introduction section should present the scope and objective of the paper and state the problem; briefly review the pertinent literature; describe the methods, and provide an overview of the main results of the work.

The methodology must be clearly stated and described in sufficient detail or with sufficient references.

The findings and arguments of the work should be explicitly described and illustrated. Supporting figures, tables and images of the results (no more than two figures and two tables) may be included in the manuscript.

Conclusions should include the principles and generalisations inferred from the results; any exceptions to, or problems with these principles and generalisations; theoretical and/or practical implications of the work, and conclusions drawn and recommendations.

**Keywords:** this section shall contain a maximum of 5 words written in lowercase separated by commas.

1. Introduction

Full paper should be typed with single spacing using a Microsoft Word processor (preferably). Cambria font should be used. The text should be typed in one column on A4 format sheets (210 x 297 mm). Leave **20 mm** margins at the top, **17 mm** at the bottom, and **18 mm** left and right sides.

The title of an article should be printed in **16 pt (Bold) {styles – Heading 2}**, author's name – **13 pt (Bold) {styles – Heading 3}**, title of the institution –***10 pt*** *(Italic)* **{styles – Heading 4}**, headings of the chapters – **12 pt (Bold) {styles – Chapter Title }**, the body text and abstract – **12 pt {styles – Normal}**, table title – **11 pt {styles – Table title}**, text of the tables – 11 pt **{styles – Table text}**, figure title – **11 pt {styles – Fig. title}**, formulas in the text (**using MS Office Equation**) – **12 pt {styles – Formula}**, Italic characters should be used for symbols from the figures and graphs mentioned in the text, list of references – **11 pt {styles – References list}**.

The new paragraph must be indented in the first line by 0.5 cm. Line spacing – Single.

References should be numbered consecutively (numbers in square brackets) through the text and collected together in a reference list at the end of the paper. Please place the references according to their order of appearance in the text like here [1]. Use 11 pt, regular for the reference list. The authors shall be typed in **Bold**, name of the article – Normal.

2. Figures and tables

The figures and tables shall be numbered, and have a self-contained caption. Figure captions shall be below the figures (Fig. 1 and Fig. 2); table captions shall be above the tables (Table 1). Please avoid placing figures and tables before their first mention in the text.



**Fig. 1** General view of a specimen with side grooves [2]

The text of figure captions shall be 11 pt high, Cambria and Normal. The name of the Figure should be centred.

|  |  |
| --- | --- |
|  |  |
| a | b |

**Fig. 2** General view of a specimen with side grooves: a – example; b –example

**Table 1.** Mechanical characteristics of pipes main steel, weld and heat affected zone metal

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
| Pipeline index | Pipe steel, weld and heat-affected zone (HAZ) metal | Test temperature *T*, °C | Yield stress $σ\_{y}$, MPa | Ultimate stress $σ\_{u}$, MPa | Poisson’s ratio, ν | Young’s modulus *E*, MPa |
| DU-300 | Steel 08X18N10T | 20 | 309 | 608 | 0.35 | 140300 |
| 285 | 232 | 397 | 0.35 | 140100 |
| Heat-affected zone (HAZ) metal | 20 | 283 | 584 | 0.35 | 151500 |
| 285 | 240 | 474 | 0.35 | 188800 |

All the figures, graphs and photographs shall be numbered and referred to in the main text. Abscissas and ordinates of all graphs shall be labelled with symbols and units.

One-line spacing shall separate the figures and tables from the text.

3. Formulas

All equations and symbols in the text shall be written in MS Office Equation. An example of how to type formulas inside two columns is presented below (1):

 $P\_{M}=\frac{0.4Bb\_{0}^{2}σ\_{Y}}{2W+α}$. (1)

where: spacing before – 10 pt, spacing after – 10 pt, Tab stop positions are 8.7 cm and 17.4 cm, respectively.

4. Conclusions

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1. Conclusions are numbered and formulated avoiding broad descriptions and presentation of non-essential information.
2. We thank you in advance for the usage carefully of instructions for camera-ready articles, which can be sent for publication with minor modifications.

References

1. WEBSTER, John G. and Halit EREN. Measurement, instrumentation, and sensors handbook: electromagnetic, optical, radiation, chemical, and biomedical measurement. 2nd ed. Boca Raton (Fla.): CRC, 2014. ISBN 9781439848913.
2. SPERELAKIS, Nicholas. Cell physiology sourcebook: essentials of membrane biophysics. Online. 4th ed. San Diego: Academic Press, 2012. ISBN 9780123877383. Available from: ScienceDirect, https://www.sciencedirect.com/. [viewed 28 May 2023].
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5. GALDIKAS, M. and A. VILKAUSKAS. Research of aerodynamics characteristics of wind power plant blades. Mechanika, vol. 19 (2013), no. 3, pp. 324-331. ISSN 1392-1207.
6. BBC. BBC Weather. Web site. Available from: https:// www.bbc.com/weather. [viewed 2022-08-30].
7. INTERNATIONAL ORGANIZATION FOR STANDARDIZATION (ISO). ISO 690:2021, Information and documentation – Guidelines for bibliographic references and citations to information resources. Available from: https://lsd.lt/. [viewed 09 December 2024]

According to the numerical system of LST ISO 690:2021 standard, a reference number in square brackets is inserted into the text when quoting a document.

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7. **Example of references. Standards**: ORGANIZATION NAME. Standard Number, *Title*. Online. Available from: https://www... . [viewed date].